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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.		
10/531,424	10/17/2005	Udo Friese	808/43903	9080		
7550 09/10/2009 Richard P krinsky Barnes & Thomburg			EXAM	EXAMINER		
			CHANG, RICK KILTAE			
750 17th Stree Suite 900	t N W	ART UNIT	PAPER NUMBER			
Washington, E	OC 20006	3726				
			MAIL DATE	DELIVERY MODE		
			09/10/2009	PAPER		

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

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		Rick K. Chang	3726				
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply							
A SH WHIC - Exter after - If NC - Failu Any	ORTENED STATUTORY PERIOD FOR REPLY  CHEVER IS LONGER, FROM THE MAILING D.  No was a second of the provisions of 37 CFR 1.75  SIX (5) MONTHS from the mailing date of the communication.  SIX (6) MONTHS from the mailing date of the communication, period for proje a specified above, the maximum statutory period for proje a specified above, the maximum statutory period for proje a specified above, the maximum statutory with the sector scenario depend of proje by all by statutory with the sector scenario depended project project point by the mailing of patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tin will apply and will expire SIX (6) MONTHS from cause the application to become ABANDONE	N. nely filed the mailing date of this o D (35 U.S.C. § 133).	,			
Status							
2a)□	Responsive to communication(s) filed on <u>08 Jt.</u> This action is <b>FINAL</b> . 2b) This Since this application is in condition for allowar closed in accordance with the practice under <i>E</i>	action is non-final. nce except for formal matters, pro		e merits is			
Dienositi	ion of Claims						
5)□ 6)⊠ 7)□	Claim(s) 1-18 is/are pending in the application.  4a) Of the above claim(s) 8-16 is/are withdrawn claim(s) is/are allowed.  Claim(s) 1-7.17 and 18 is/are rejected.  Claim(s) is/are objected to.  Claim(s) are subject to restriction and/or	from consideration.					
Applicat	ion Papers						
10)□	The specification is objected to by the Examine The drawing(s) filed onis/are: a) _ accc Applicant may not request that any objection to the Replacement drawing sheet(s) including the correct The oath or declaration is objected to by the Ex	epted or b) objected to by the lidrawing(s) be held in abeyance. See ion is required if the drawing(s) is obj	a 37 CFR 1.85(a). jected to. See 37 C				
Priority (	ınder 35 U.S.C. § 119						
a)	Acknowledgment is made of a claim for foreign  All b)  Some * c) None of:  1  Certified copies of the priority document:  2  Certified copies of the priority document:  3  Copies of the certified copies of the prior  application from the International Bureau  See the attached detailed Office action for a list-	s have been received. s have been received in Applicati ity documents have been receive I (PCT Rule 17.2(a)).	on No ed in this National	Stage			
A44b	440)						
1) Notice	n(s) ce of References Cited (PTO-892)	4) Interview Summary	(PTO-413)				

Attachment(s)		
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patient Drawing Review (PTO-948) 3) A Information-Disclosure-Steamont(e) (PTO-SEACE) Paper No(s)/Mail Date 10/17/05	4) Interview Summary (PTO-413) Paper No(s)Mail Date. 5) Netine of Internal Patent Application. 6) Other:	
S. Patent and Trademark Office		_

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### DETAILED ACTION

### Election/Restrictions

 Applicant's election with traverse of Group I and Species 4 in the reply filed on 7/8/09 is acknowledged. Claims 1-7 and 17-18 will be examined.

The requirement is still deemed proper and is therefore made FINAL.

# Specification

The title of the invention is not descriptive. A new title is required that is clearly indicative of the invention to which the claims are directed.

## Claim Rejections - 35 USC § 112

- 3. The following is a quotation of the second paragraph of 35 U.S.C. 112:
  - The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.
- Claim 17 is rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

"the rim well" lacks positive antecedent basis.

The claim is ambiguous and competitors would be unable to discern the bounds of the invention.

### Claim Rejections - 35 USC § 102

5. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

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 Claims 1-7 and 18 are rejected under 35 U.S.C. 102(b) as being anticipated by Jurus (US 5,740,609).

Re claims 1, 18: Jurus discloses providing a tube section having a first wall thickness and two end sides (Fig. 7); leveling the first wall thickness starting from the two end sides over a defined rotationally-symmetrical area thereby forming two flanks by precontouring (Fig. 9), each of the flanks having a second wall thickness, and pushing tolerance-caused excess material of the flanks into a well base zone between the two flanks (22 in Fig. 11); and contouring the flanks by pressure rolling while drawing each of the flanks toward an end area of each of the flanks and reducing the thickness of each of the flanks partially differently to predetermined measurements (Figs. 14-17).

Re claim 2: Jurus discloses that before the leveling of the first wall thickness, the tube section is widened on at least one end side (Fig. 8).

Re claim 3: Jurus discloses that during the drawing, the flanks are pressed against a stop (area 3 and 25 in Fig. 14).

Re claim 4: Jurus discloses that the precontouring of the flanks and leveling of the first wall thickness takes place by rolling (30).

Re claim 5: Jurus discloses that the tolerance-caused excess material of the flanks is utilized to form a third wall thickness of the well basezone (the thickness in area 22 in Fig. 11 is thinner than the thickness in area 22 in Fig. 9).

Re claim 6: Jurus discloses that during the drawing, the rim well is shaped to a final contour (Figs. 14-17).

Re claim 7: Jurus discloses that after the drawing, the end areas of the flanks are finished by shaping rollers (Fig. 18).

### Claim Rejections - 35 USC § 103

- The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all
  obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- Claim 17, as best understood, is rejected under 35 U.S.C. 103(a) as being unpatentable over Jurus (US 5,740,609).

Jurus fails to disclose the rim well is produced by cold forming.

At the time the invention was made, it would have been an obvious matter of design choice to a person of ordinary skill in the art to produce the rim well by cold forming because Applicant has not disclosed that produce the rim well by cold forming provides an advantage, is used for a particular purpose, or solves a stated problem. It is notoriously old and well known in the art to cold form metal parts to form a desired configuration.

Therefore, it would have been an obvious matter of design choice to modify Jurus to obtain the invention as specified in claim 17.

#### Conclusion

9. Please provide reference numerals (either in parentheses next to the claimed limitation or in a table format with one column listing the claimed limitation and another column listing corresponding reference numerals in the remark section of the response to the Office Action) to all the claimed limitations as well as support in the disclosure for better clarity (optional). Application/Control Number: 10/531,424

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Applicants are duly reminded that a full and proper response to this Office Action that includes any amendment to the claims and specification of the application as originally filed requires that the applicant point out the support for any amendment made to the disclosure, including the claims. See 37 CFR 1.111 and MPEP 2163.06.

10. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Rick K. Chang whose telephone number is (571) 272-4564. The examiner can normally be reached on 5:30 AM to 1:30 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, David P. Bryant can be reached on (571) 272-4526. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

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September 10, 2009